



Venture Tape™ Facing Tape 1537CW

Technical Data

September 2017

Product Description 3M™ Venture Tape™ Facing Tape 1537CW is a tri-directionally reinforced polypropylene film/scrim/kraft facing tape coated with a special cold weather acrylic pressure sensitive adhesive.

Product Construction	Backing	Adhesive	Color	Liner	Standard Roll Length
	PP/Scrim/Kraft	Acrylic	White/Black	Kraft	50 yds (45.7 m)

- Features**
- Excels in demanding temperature and humidity applications
 - Superior resistance to moisture, resists mold and works well for vapor seal applications
 - Bonds and seals extremely well at cold temperatures

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Test	Typical Value	Typical Value (Metric)	Test Method
Total Tape Thickness	8 mils	0.20 mm	ASTM-D3652
Backing Thickness	6.5 mils	0.17 mm	ASTM-D3652
Peel Adhesion	Exceeds the strength of tape backing		ASTM-D3330
Tensile Strength	47 lb/in	209 N/25 mm	ASTM-D3759
Elongation	5%	5%	ASTM-D3759
WVTR	.09 perm	.09 perm	ASTM-E96
Service Temperature	-40° to 150°F	-40° to 66°C	

- Application Ideas**
- Vapor seal and patch tape for Lamtec™ WMP™-VR facings
 - General purpose PSK tape

- Classifications**
- Facing meets ASTM-C1136, type IV

3M™ Venture Tape™ Facing Tape 1537CW

Storage Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40-50% relative humidity are recommended.

Shelf Life To obtain best performance, use this product within 24 months from date of manufacture.

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ISO 9001

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