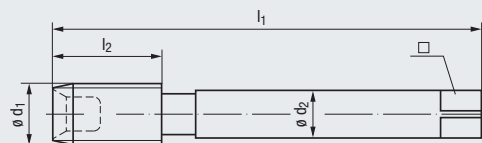




**DIN Length • DIN Shank**

With internal chip collector

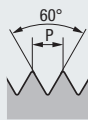


Reduced Shank

**VA**  
Stainless Steel  
Materials



**MF**



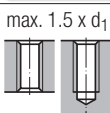
**ISO Metric Fine Thread  
DIN 13**

Class of Fit  
Coating  
Cutting Material  
Technical Characteristics



Thread Depth  
and Hole Shape

- 6HX
- NE2
- HSS Extra
- C / 2-3
- P / 0 1)



Applications – Material

- P 1.1-4.1
- M 1.1-2.1
- K 1.1-4.2

**Reduced Shank**

**Tool Identification**

**C0803001**

Nominal Size ø d <sub>1</sub>	P	l <sub>1</sub>	mm l <sub>2</sub>	ø d <sub>2</sub>	□	Image	Dimens. ID	C0803001	
								Robust 2X-VA NE2	Flutes
M 20 x 1.5	125	25	16	12	18.5	.0422	★	5	
M 22 x 1.5	125	25	18	14.5	20.5	.0438	★	5	
M 24 x 1.5	140	27	18	14.5	22.5	.0452	★	5	
M 24 x 2	140	27	18	14.5	22	.0453	★	5	
M 27 x 1.5	140	28	20	16	25.5	.0470	★	5	
M 27 x 2	140	28	20	16	25	.0471	★	5	
M 30 x 1.5	150	28	22	18	28.5	.0490	★	6	
M 33 x 1.5	160	30	25	20	31.5	.0511	★	6	
M 33 x 2	160	30	25	20	31	.0512	★	6	
M 36 x 1.5	170	30	28	22	34.5	.0532	★	6	
M 36 x 2	170	30	28	22	34	.0533	★	6	
M 36 x 3	200	42	28	22	33	.0534	★	6	
M 38 x 1.5	170	30	28	22	36.5	.0546	★	6	
M 39 x 3	200	42	32	24	36	.0555	★	6	
M 40 x 2	170	30	32	24	38	.0561	★	6	
M 42 x 1.5	170	30	32	24	40.5	.0574	★	6	
M 42 x 2	170	30	32	24	40	.0575	★	6	
M 42 x 3	200	45	32	24	39	.0576	★	6	
M 45 x 3	200	45	36	29	42	.0597	★	6	
M 48 x 1.5	190	32	36	29	46.5	.0616	★	8	
M 48 x 2	190	32	36	29	46	.0617	★	7	
M 48 x 3	225	50	36	29	45	.0618	★	6	
M 52 x 3	225	50	40	32	49	.0646	★	6	
M 56 x 3	225	50	40	32	53	.0661	★	7	
M 56 x 4	250	60	40	32	52	.0662	★	7	
M 60 x 4	280	60	45	35	56	.0672	★	7	
M 64 x 3	275	55	50	39	61	.0681	★	8	
M 64 x 4	315	65	50	39	60	.0682	★	7	
M 68 x 4	315	65	50	39	64	.0692	★	7	
M 70 x 3	275	55	50	39	67	.0696	★	8	

● = In stock  
★ = Allow 7 days for delivery

- Product Finder
- Vc
- UNC
- UNF
- UNEF
- UN-8
- ...
- MF
- NPSM/NPSC
- NPSF
- Rp (BSPP)
- G
- NPT
- NTF
- Rc (BSPT)
- STI
- SELF-LOCK
- Accessories
- Tech. Info

