

Adhesives

Product Name	Part No.	Size	Color	Chemistry	Work Time	Clamp/Handling Time	Cure Time
3M™ Panel Bonding Adhesive	08115	200mL	Black	Epoxy	90 min @ 70°F / 45 min @ 90°F*	4 hrs*	24 hrs
	08116				2 hrs @ 70°F / 1 hr @ 90°F*	6 hrs*	24 hrs
3M™ Impact Resistant Structural Adhesive	07333	200mL	Dispenses Silver, Cures Purple	Epoxy	60 min	8 hrs*	24 hrs
3M™ Composite and Metal Bonding Adhesive – 35	08219	200mL	Green	Urethane	35 min	90 min	3 hrs
3M™ Universal Adhesive	08217	200mL	Clear	Epoxy	3 min	30 min	1 hr
	08223		Black	Urethane	3 min	30 min	4 hrs

*May be accelerated with heat

Plastic Repair

Product Name	Part No.	Size	Color	Chemistry	Work Time	Sand/Handling Time	Cure Time	Features
3M™ Polyolefin Adhesion Promoter	05907	12 oz aerosol	Clear	-	-	-	5 min	<ul style="list-style-type: none"> Provides excellent adhesion of filler materials to TPO type substrates (Type II) Compatible with all 3M Flexible, Semi-Rigid and TPO repair products
3M™ EZ Sand Multi Purpose Repair Material <i>Approved as Seam Sealer</i>	05887	200mL	Grey	Two-Part Epoxy	8 min	15 min	-	<ul style="list-style-type: none"> Use this 3M Polyolefin Adhesion Promoter PN 05907 Flexible for use on exterior bumper covers Excellent sandability
3M™ Super Fast Plastic Repair Adhesive	04247	200mL	Clear	Two-Part Urethane	20 sec	5 min	1 hr	<ul style="list-style-type: none"> Super-fast setting Use for rebuilding tabs and fixing broken eyelets Excellent gap-filling capabilities Withstands wide temperature range (unlike cyanoacrylate)
	04248		Black					
3M™ Semi-Rigid Plastic Repair	04240	200mL	Black	Two-Part Urethane	50 sec	15 min	1 hr	<ul style="list-style-type: none"> Very rigid material Use to reinforce backside
3M™ Semi-Rigid Parts Repair – 1	08235	200mL	Black	Two-Part Urethane	50 sec	30 min	1 hr	<ul style="list-style-type: none"> Reinforcement strips, patch bonding, small bonding apps Fix Xenoy, RRIM, GTX, PPO, ABS and other semi-rigid plastics and bumper covers
3M™ Semi-Rigid Parts Repair – 3	08237				3 min		4 hrs	
3M™ Plastic Contour Sheet	04903	5" x 12 ft	-	-	-	-	-	<ul style="list-style-type: none"> Contour sheet to be used while creating new plastic tabs
3M™ Reinforcement Patch	04904	5" x 12 ft	-	-	-	-	-	<ul style="list-style-type: none"> Use for reinforcing the backside of plastic repairs

Two-Part Seam Sealers

Product Name	Part No.	Size	Color	Chemistry	Work Time	Paint Time	Cure Time	Features
3M™ OEM Match Epoxy Seam Sealer	08522	200 ml	Beige	Two-Part Epoxy	6 min	15 min	1 hr	<ul style="list-style-type: none"> Tough yet flexible material for sealing seams and joints on properly prepared bare metal, as well as primed or painted substrates Can be used to replicate a variety of factory seam sealer beads Formulated for matching OEM Seam Sealer appearances
	08524		White					
	08526		Grey					
	08528		Black					
3M™ EZ Sand Multi Purpose Repair Material	05887	200mL	Grey	Two-Part Epoxy	5 min	15 min	24 hrs	<ul style="list-style-type: none"> Must be applied over primer Provides great rounded edges Match OEM seams, sandable, semi flowable, flexible
3M™ Heavy-Bodied Seam Sealer	08308	200mL	Black	Two-Part Epoxy	6 min	15 min	1 hr	<ul style="list-style-type: none"> Heavy-bodied, non-sagging, non-flowing seam sealer Match OEM seams on floor pans, door skins, truck beds Use for cosmetic seams

*Varies based on temperature and humidity

Seam Sealer Tips

Product Name	Part No.	Size	Features
3M™ OEM Match Ripple Tips	05887	1K Ripple	<ul style="list-style-type: none"> Replicate the appearance of sprayed-on OEM seam sealers Fits wide variety of 1-part (1K) and 2-part (2K) sprayable
	33995	2K Ripple	
3M™ OEM Match Wing Nozzles	33992	1K Wing	<ul style="list-style-type: none"> Replicate the appearance of sprayed-on OEM seam sealers Fits wide variety of 1-part (1K) and 2-part (2K) sprayable Adjustable bead width to match the shape of the bead.
	33997	2K Wing	
3M™ OEM Match Wide Stream Tips	33993	1K Wide	<ul style="list-style-type: none"> Replicate the appearance of sprayed-on OEM seam sealers. Fits wide variety of 1-part (1K) and 2-part (2K) sprayable. Can be trimmed to control the bead width.
	33998	2K Wide	
3M™ OEM Match Sprayable Tips	33991	1K Sprayable	<ul style="list-style-type: none"> Replicate the appearance of sprayed-on OEM seam sealers Fits wide variety of 1-part (1K) and 2-part (2K) sprayable For use with the 3M™ OEM Match Air Supply Kit
	33996	2K Sprayable	
3M™ OEM Seam Sealer Tip Adapter	08206	310 mL	<ul style="list-style-type: none"> Adds the ability to spray seam sealer and NVH dampening material using a standard pneumatic applicator. Works with both 1-part and 2-part 3M products. Designed to be used with 1K or 2K 3M™ OEM Match Sprayable Seam Sealer Tips.
3M™ OEM Match Air Supply Kit	33999	1 pt, 2 pt	<ul style="list-style-type: none"> For use with one-part flex pack seam sealers. For use with OEM Match 2K Tips.

One-Part Seam Sealers

Product Name	Part No.	Size	Color	Chemistry	Work Time	Paint Time	Features
3M™ Urethane Seam Sealer	08362	310mL	Grey	Urethane	5–10 min*	30 min for solvent-based; 45 min for water base	<ul style="list-style-type: none"> Apply directly over bare or primed metal Non-shrinking, non-cracking Fills large voids Direct-to-metal application
	08365		Beige				
	08367		Black				
	08368		White				
3M™ One-Part Seam Sealer (Foil Pack)	08361	310mL	Grey	Urethane	5–10 min*	30 min for solvent-based; 45 min for water base	<ul style="list-style-type: none"> Apply directly over bare or primed metal Non-shrinking, non-cracking Fills large voids Direct-to-metal application
	08364		Beige				
	08369		White				
3M™ MSP Seam Sealer (Flex Pack)	08370	310mL	Grey	MSP	5–10 min*	Immediate for solvent-based; 30 min for water base	<ul style="list-style-type: none"> Apply directly over bare or primed metal High-quality, heavy-bodied, general purpose, moisture-curing seam sealer Use for interior and exterior body joints Prime or paint immediately or up to 72 hours Not for use on lacquer paints Direct-to-metal application
	08370		Grey				

*Varies based on temperature and humidity

Sound Deadening

Product Name	Part No.	Size	Color	Chemistry	Work Time	Paint Time	Features
3M™ Sound Deadening Pad	08840	19" x 19" (500mm x 500mm)	Black	Pad	N/A	N/A	<ul style="list-style-type: none"> Conformable, self adhesive backing to be applied in floor pans, hood deck lids, etc. OEM matching diamond pattern Paintable
3M™ NVH Dampening Material (Noise, Vibration, Harshness)	04274	200mL	Black	Two-Part Urethane	60 min	24 hrs	<ul style="list-style-type: none"> Ideal two-part urethane for replacing factory NVH sealants and foams Remains pliable, yet sturdy and will not degrade Does not expand
3M™ Flexible Foam	08463	200mL	Grey	Urethane	40 sec	1 hr	<ul style="list-style-type: none"> Stays flexible, fills and bonds Use to replace flexible foams in OEM applications such as trunks, door cavities, door skins and roof beams Works well for quarter panel applications or wherever flexible factory foam is found
3M™ Rigid Pillar Foam	08458	200mL	Tan	Urethane	1 min	1 hr	<ul style="list-style-type: none"> Rigid foam, fills and bonds Foams in place to fill posts, pillars and automotive body cavities Use for OEM replacement of rigid foams

Coatings

Product Name	Part No.	Size	Color	Application	Dry Time	Features
3M™ Cavity Wax Plus	08852	18 oz aerosol	White/Opaque	Anti-corrosion spray	N/A	<ul style="list-style-type: none"> Corrosion protection for inner body panels, frame rails and structural enclosures Formulated for bare or primed automotive metals such as steel and aluminum Spray-on material provides consistent and uniform protection Remains soft and pliable — will not crack, chip, or peel
	38854	18 oz aerosol	Amber	Anti-corrosion spray		
	08851	8", 24" and 34" tubes	N/A	Applicator wand kit		
3M™ Weld-Thru Coating II	05917	12.75 oz aerosol	Gray	Surface coating spray	15–20 min	<ul style="list-style-type: none"> Sprayable, weldable, corrosion-resistant coating Dries fast with minimum spatter Meets CARB aerosol coating requirements
3M™ Rocker Panel Coating	08889	23 oz aerosol	Grey	Rocker panel coating	2 hrs*	<ul style="list-style-type: none"> Resilient under-the-paint protective coating Formulated to match factory-applied coatings on the Rocker Panel and stone-throw areas Paintable
3M™ Rubberized Undercoating	08883	19.7 oz aerosol	Black	Undercoating	20 min	<ul style="list-style-type: none"> Premium undercoating offering corrosion protection, excellent spray pattern and coverage, as well as sound deadening

*Varies based on coating thickness, temperature and humidity. Test to determine prior to painting

Accessories

Product Name	Part No.	Size	Features/Applications
3M™ Threaded Cartridge Nozzle	08187	310mL	50 Threaded cartridge nozzles to use with single component cartridges
3M™ Flex Pack Nozzle	08188	310mL	For use with one-part flex pack seam sealers
	08193	200mL	3/8 in nozzle for all 200mL products
3M™ Static Mixing Nozzle	08194	200 mL	3/8 in nozzle for all 200mL products
	38195	50 mL	Nozzle for all 50mL products

Applicators

Product Name	Part No.	Size	Features/Applications
3M™ Standard Manual Applicator	08571	200mL	Heavy duty construction
3M™ Premium Manual Applicator	08117	200mL	Heavy duty construction
3M™ Performance Manual Applicator	08190	50 mL	For 1:1 and 2:1 cartridges
3M™ Performance Pneumatic Applicator	09930	200mL	Ideal for large volume dispensing
3M™ Single Cartridge Applicator Gun with Regulator	39000	290mL, 310 mL	Pneumatic — designed for metal cartridge application
3M™ Flexible Package Pneumatic Applicator	08399	310mL	Designed for smooth application of foil and flexpack seam sealers



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